Q-350

SVE BULLETIN

SPECIAL VEHICLE ENGINEERING – BODY BUILDERS ADVISORY SERVICE

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QVM BULLETIN: Q-350 DATE: 01/ APRIL / 2022

SUPER DUTY SUPER CAB REAR LOCKOUT KIT

REVISION	UPDATE	REVISION DATE
Q-350	Initial release	1APRIL2022

MODEL(S) AFFECTED:
2022 Model Year Super Duty Super Cab Pickup Box Delete And Chassis Cab Models
Vehicle built on or after March 29, 2022, and VIN number 1FT7X2B68NED76818

ISSUE / DESCRIPTION:
Super Duty (Super Cab) body rear door has wide opening capability that may interfere with Second Unit Body upfits, especially those wider than the base pickup cab/ pickup bed. A rear door lockout kit is included from the factory on all Super Cab Pickup Box Delete and Chassis Cab models to limit rear door opening to 90 degrees in the open position. The directions for installing this kit are included on the following pages of this bulletin.

For vehicles built on or after March 29, 2022, and VIN 1FT7X2B68NED76818 should use lockout kit HC3B-28268C02-B, Service Part HC3Z-2821952B (Check with a dealer for latest revision level) and follow this instruction.

For vehicles built before the mentioned date should use lockout kit HC3B-28268C02-A, and refer to bulletin Q-254 for installation instruction

Refer to the Body Builder Layout Book for additional guidelines and recommendations. If you have any questions, please contact the Ford Body Builders Advisory Service as shown in the header of this bulletin.

2022 MODEL YEAR F-SUPER DUTY (SUPER CAB PICK UP TRUCKS ONLY) REAR DOOR LOCKOUT KIT Service part number HC3Z-2821952 B

KIT - HC3B-28268C02-BA		
Part Number	Description	Quantity
HC3B-28228A68-BA	Lock-Out Bracket	4
W505593-S450	Screw	4
SKHC3B-28268C02-BA	Instruction Sheet	1

SERVICE PROCEDURE:

1. Open the Super Cab rear doors to the 90-deree open position. (Refer to Figure 1).
2. Install the new lock-out brackets into position on the upper and lower door hinges by using the new screws through the door-side hinge and into the threaded hole of Lock-Out bracket. Torque all four (4) screws to 19 N.m (14 ft-lbs.). (Refer to Figures 2 and 3).

FIGURE 1
OPEN TO 90-DEGREE POSITION

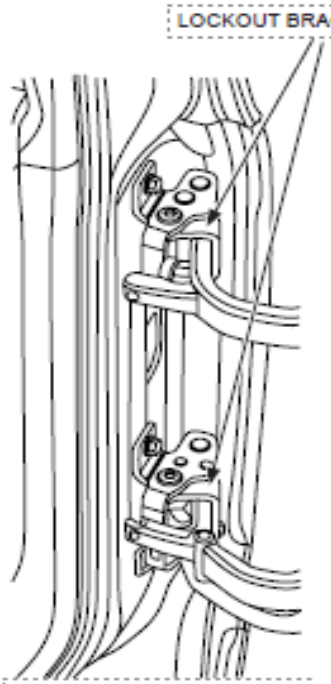

FIGURE 2
LOCKOUT BRACKETS IN POSITION

FIGURE 3

SKHC3B-28268C02-BA SHEET 1 OF 1

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2022 MODEL YEAR F-SUPER DUTY (SUPER CAB PICKUP TRUCKS ONLY) REAR DOOR LOCKOUT KIT